


	TECHNICAL SHEET
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STEEL DRUMS - RA1L

TIGHT HEAD DRUMS	EN 210	
MINIMUM TOTAL CAPACITY	_____ Litres 216,5	
QUALITY STEEL	_____ EN 10130	
THICKNESS TOLERANCES	_____ EN 10131	
THICKNESS :		
_____ Body	_____ 07/10	
(mm) _____ Top and Bottom	_____ 09/10	
WEIGHT :		
_____ Nominal	_____ Kg. 13,6	Kg. 13
DIMENSIONS :		
(mm) _____ Diameter	_____ outside 585 ± 0	
_____ Height	_____ outside 880 ± 3	
FITTINGS :		
_____ Dimensions	_____ G 2 - G 3/4	
_____ Plugs Closing Torques	_____ 2 c. Kgm	
_____ Plugs and Caps Gasket	_____ EPDM	
_____ Caps Seals	_____ G2	
_____ Caps Seals	_____ G3/4	
MOULDING :		
_____ Seaming	_____ triple (round) seam	<i>with compound interposed</i>
_____ Rolling Beads	_____ Two	Distance 280 ± 2
_____ Corrugations	_____ Isocontainer	
LINING :		
_____ EXTERNAL COATING	_____ BLUE RAL 5010	min 20 µ
_____ INTERNAL COATING	_____ Raw	
SCREEN PRINT :		
_____ Top	_____ =	
_____ Body	_____ =	
_____ Body	_____ =	
_____ Body	_____ Black =	UN Marking (Ink jet)
MARKING :		
_____ Bottom	_____ ≥12mm _____ embossing	= UN 1A1/Y1,8/230/y.m. 0.7
TESTINGS :		
_____ By The Maker	_____ Pneumatic Sample Test	
QUALITY :		
_____ ISO 9001 Certification	_____ to be enclosed at this sheet	
_____ Product Identification	_____ according to Maker Quality procedures	
DELIVERY :		
_____ Transport Conditions	_____ suitable to avoid outside abrasions and inside trails of H ₂ O	

Date Issued:	apr-13	<i>FOR ACCEPTANCE (data completion edited by Supplier)</i>	
Revisions		<small>stamp</small>	SUPPLIER:
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3 a	4a		Position: <i>Factory Manager</i>
Plant of:			Signature: GR
			Date: April 9th, 2013
UN Omologation		u	1 A 1 / Y 1 , 8 / 2 3 0 / y m
<i>data completion edited by Supplier</i>		n	D / B A M / 1 4 0 3 5 - O M C E - R A 1 L